## Washington Port Symbiosis Study Tour: Denmark

September 2025 trip led by the Center for Sustainable Infrastructure

WPPA 2025 Annual Meeting



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JC Baldwin Port of Chelan Douglas

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Cascade Energy

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Legislative District 41

Department of Commerce

Denmark Tour Delegation &

Hosts



Rhys Roth Center for Sustainable Infrastructure



Emma Titaley
Center for Sustainable
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#### We wore a lot of yellow vests...







#### **Washington Port Symbiosis Study Tour Agenda**







#### **Denmark's Green Energy Goals**

- European Union and national regulations.
- Aim to be among the world's first climate neutral countries by 2050 and climate negative thereafter.
  - Phasing out fossil fuels, 100% renewable.
  - 2027 100% renewable electricity, 2030 ending coal, and 2035 renewable heat
- Energy efficiency is a long-standing tradition and prioritization of energy supply security.
- Water conservation: "Water efficiency first" principle ("technical water" legislative designation)





#### **Transition Strategies**

- Robust financing
- Broad public-private partnerships
- Energy efficiency and preservation (tradition)
- Renewable energy development: offshore wind
- Bioenergy and agriculture
- Energy islands
- Carbon capture storage and carbon capture utilization
- Green hydrogen to replace fossil fuels
- Supporting infrastructure
- Incentivizing tools like Industrial Symbiosis



#### 14 Climate Partnerships

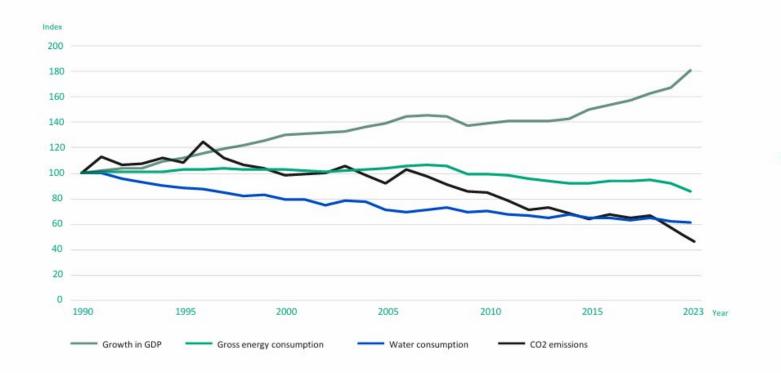
- The climate partnerships represent sectors in the Danish economy
- The overall purpose of the partnerships was to establish a 2030-vision for how each sector will contribute to the 70% reduction target
- The Ministry of Industry, Business and Financial Affairs oversees the overall process
- Specific Climate Partnerships are linked to specific ministries
- Each Climate Partnership has been assigned a Secretariat – a business organisation



#### **Energy Transition Outcomes**

- Denmark is on track to meet their energy goals
- Three consistent priorities: green energy, "security of supply", affordability
- New model for public-private partnerships with sector-specific recommendations
- Business lead climate action and a focus on industry: "Green business is good business."
  - CO2 taxes structured by sector
  - Subsidies, and schemes (The Business Pool) that drive the green transition
  - Competitiveness: Support sustainable industry practices and reuse/circularity WASHINGTON
- Decoupling energy consumption from economic growth

## [Denmark] We have increased GDP by 76%



76% growth in GDP

-15% gross energy consumption

-40% water consumption

-48%





#### What is Industrial Symbiosis?

Industrial symbiosis is a broad term referring to industrial operations that involve collaborations and exchanges between multiple industries, allowing for a circular transformation of materials through industrial processes. Through an exchange of resources and energy, interdependent networks are created between industries, allowing for the excess or waste materials from one industry to be used in the production process of another industry. This process may help reduce consumption of resources production of waste as well as address environmental challenges related to energy inefficiencies.

From the Department of Commerce,

Washington State Refinery Economic Impact Study (PDF)



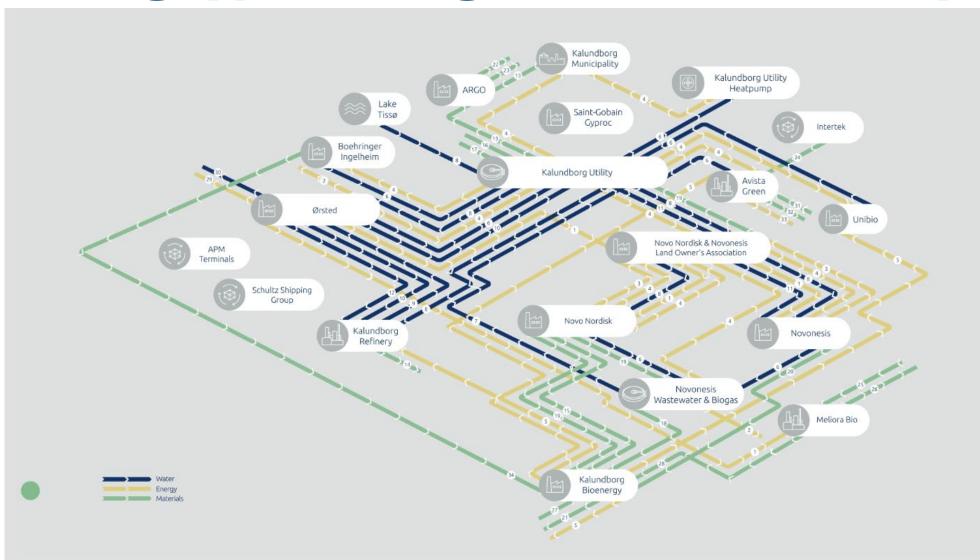
#### Okay, but what is it...?

- 1. Collaboration and interdependence among industrial processes and businesses
- 2. Multiple industries/businesses exchanging resources, materials, or energy
- 3. Identifying resources and residuals then matching demand and value
- 4. One's waste becomes another's resource
- 5. Reducing energy inefficiencies

By allowing for a circular transformation of materials through industrial processes, interdependent networks are created, and excess or waste materials from one can be used in the production process of another.

WASHING

# The cheesy analogy that works... A dating app: matching resources instead of people.





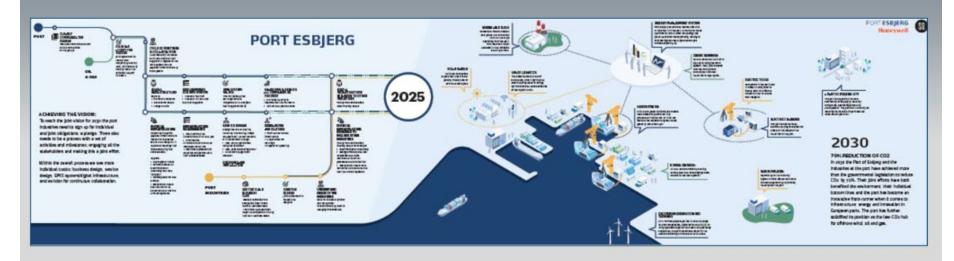
#### The workshop... it was not easy.





#### **Port of Esbjerg**

WIND ENERGY – SHORE POWER – FUEL CELLS
POWER2X – EXCESS HEAT – CITY HEATING ALTERNATIVE VESSEL FUELS - E-VESSELS – GREEN
BUNKERING - E-CARS - BIOMASS - HEAT PUMPS –
SOLAR POWER – LNG – HYDROGEN





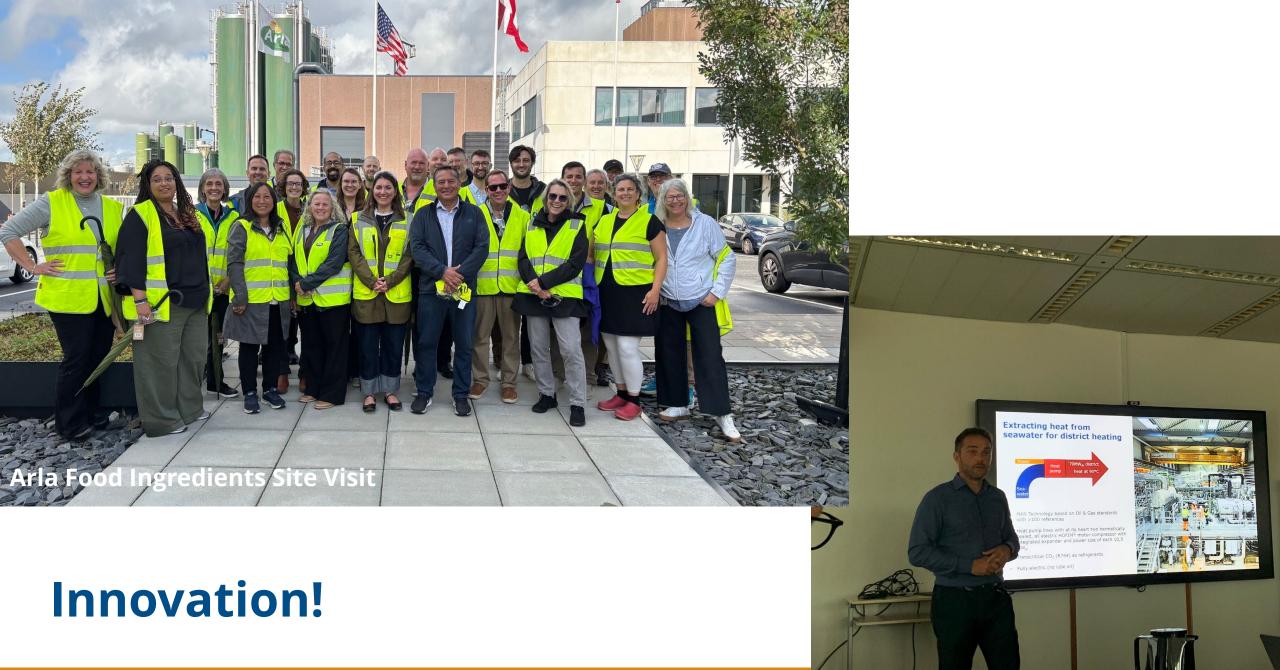








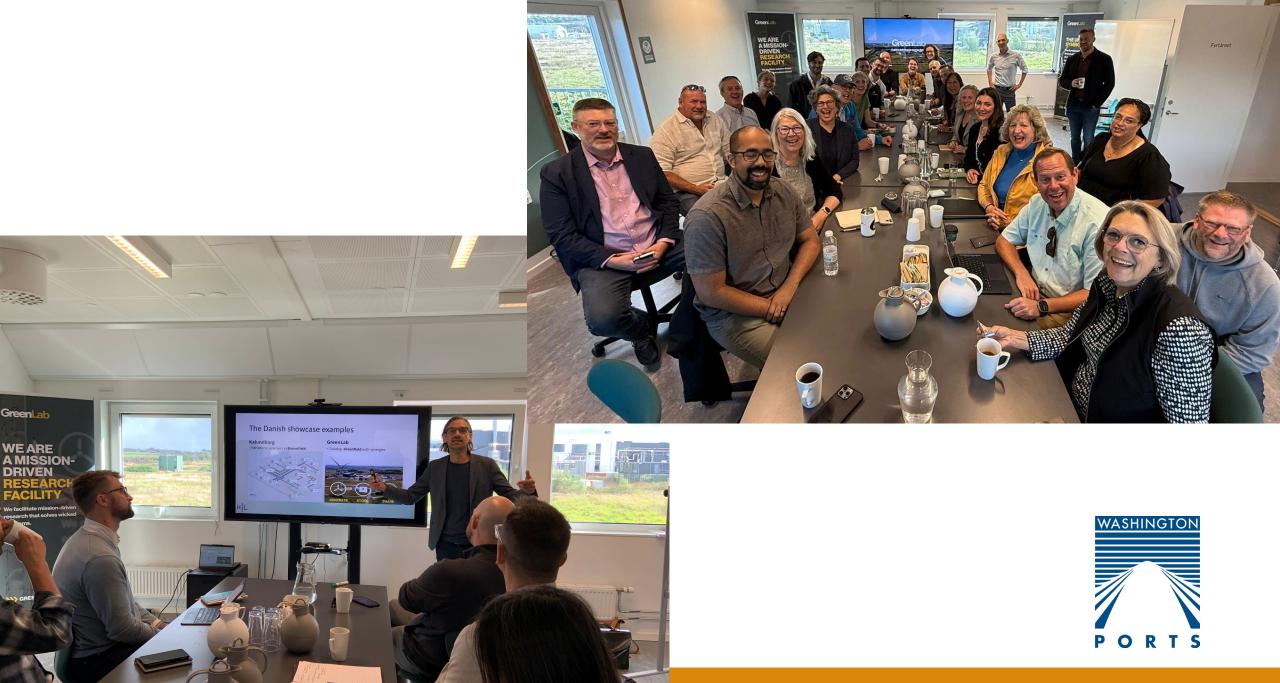




#### **Challenges and Opportunity!**

- Cost competitive
- Cost of electricity
- Sector led planning
- External efficiencies and dependencies
- Meeting WA energy goals
- Ability to move projects quickly and expansions to support the goals

- Facilitation
- Technology, scalability
- Emission reduction goals
- Economic development tool
- Synergies around infrastructure
- This is something ports do!
- Already projects at Port of Pasco, Cowlitz Co., Vancouver



## **Port of Pasco**

Industrial symbiosis Park – Pre-study





#### **Questions?**

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